

# Work Order ID 106982

Thursday, September 12, 2013 12:25:39 PM

\*106982\*

*ship today*

Page 1

Item ID: D412-704-015 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Copilot Emergency Cargo Release  
 Start Date: 9/12/2013 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/12/2013 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: *WJF* Date: *13-9-12* Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D412-704	C								
100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo <i>W.D.</i>	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-704-015 CHG002								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*DAS 06 13/9/12* *IX*

*DAS 06 13-09-12* *IX*

*DAS 06 13/9/12* *8*

# Work Order ID 106982

Thursday, September 12, 2013 12:25:39 PM

\*106982\*

Page 2

Item ID: D412-704-015 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Copilot Emergency Cargo Release  
Start Date: 9/12/2013 Start Qty: 1.00 \*1\* Cust Item ID:  
Required Date: 9/12/2013 Req'd Qty: 1.00 \*1\* Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1	2	13-9-12	
*130*	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-015								
Packaging	Location: <u>FL022</u> <u>SH2</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*	Memo	0.00							
QC									
Quality Control									

ML5 13-09-12

ME

13-9-12

# Picklist Print

Thursday, September 12, 2013 12:25:35 P

Page 1

Work Order ID: 106982

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 9/12/2013

Required Date: 9/12/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC  
566 DD verf:EC  
IPP REV:B 12.04.20 per cen-  
IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-704-141 Pedal Assembly		Manufactured	No			110	Each	1.0000	1	1	28	13-09-12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST203		1							
				103799		1							
D412-704-045 Cable Ass'y		Manufactured	No			110	Each	3.0000	1X	1	28		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST223		3							
				103528		3							
D3207-5 Bracket		Manufactured	No			110	Each	15.0000	1X	1	28		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		15							
				101658		14							
				70293		1							
D3207-7 Packer		Manufactured	No			110	Each	12.0000	1X	1	28		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		12							
				100791		12							
D3207-9 Bracket		Manufactured	No			110	Each	3.0000	1X	1	28		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		3							
				82199		3							

# Picklist Print

Thursday, September 12, 2013 12:25:36 P

Page 2

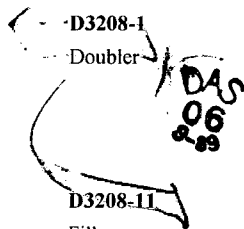
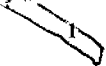


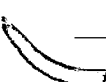
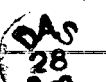
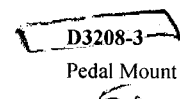

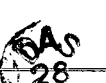
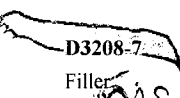


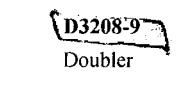


Work Order ID: 106982  
Parent Item: D412-704-015  
Parent Item Name: Copilot Emergency Cargo Release

Start Date: 9/12/2013

Required Date: 9/12/2013

Start Qty: 1.00

Required Qty: 1.00

 <p>D3208-1 Doubler</p>	Manufactured	No		110	Each	5.0000		①		13-09-12
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
			ST202	5						
			105253	5						
 <p>D3208-11 Filler</p>	Manufactured	No		110	Each	10.0000		IX	①	
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
			ST202	7						
			103394	7						
			ST203	3						
			82201	3						
 <p>D3208-3 Pedal Mount Angle</p>	Manufactured	No		110	Each	15.0000		①		
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
			ST202	15						
			101066	7						
			102238	8						
 <p>D3208-7 Filler</p>	Manufactured	No		110	Each	27.0000		①		
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
			ST202	27						
			100978	12						
			101715	15						
 <p>D3208-9 Doubler</p>	Manufactured	No		110	Each	3.0000		①		
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
			ST203	3						
			88584	3						

# Picklist Print

Thursday, September 12, 2013 12:25:36 P

Page 3

Work Order ID: 106982

Parent Item: D412-704-015

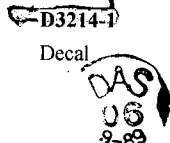


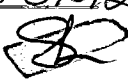
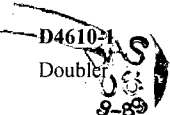



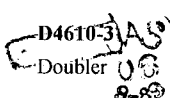



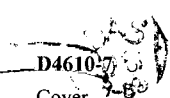



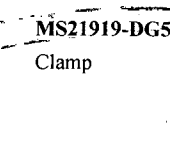

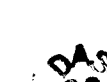

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 9/12/2013

Required Date: 9/12/2013

Start Qty: 1.00

Required Qty: 1.00

 <p>D3214-1 Decal</p>	Manufactured	No		110	Each	14.0000		①		13-09-12	
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
			ST202	14							
			101709	9				1x			
 <p>D4610-1 Doubler</p>	Manufactured	No		110	Each	1.0000		①			
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
			ST203	1							
			103591	5							
 <p>D4610-3 Doubler</p>	Manufactured	No		110	Each	9.0000		①			
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
			ST187	9				1x			
			98863	9							
 <p>D4610-7 Cover</p>	Manufactured	No		110	Each	7.0000		①			
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
			ST203	7							
			84418	7							
 <p>MS21919-DG5 Clamp</p>	Purchased	No		110	Each	59.0000		④			
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
			ST321	59							
			125654	39							
			m125807	3				3x			
			m126274	4				1x			
			m126381	13							

Thursday, September 12, 2013 12:25:37 PM

Shop Packet Print

Page 3

# Picklist Print

Thursday, September 12, 2013 12:25:37 P

Page 4

Work Order ID: 106982

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 9/12/2013

Required Date: 9/12/2013

Start Qty: 1.00

Required Qty: 1.00

D4622-3  
Placard  
DAS  
06  
8-83

Manufactured No

110 Each 11.0000

1 (1) 13-09-12

Location

Loc Qty

Loc Code

ST115

1

83748

1

ST119

10

103540

10

D4622-3  
Placard  
DAS  
06  
8-83

Manufactured No

110 Each 11.0000

1 (1) 13-09-12

Location

Loc Qty

Loc Code

ST115

1

83749

1

ST119

10

103632

10

MS35489-149  
GROMMET  
DAS  
06  
8-83

Purchased No

110 Each 81.0000

1 (1) 13-09-12

Location

Loc Qty

Loc Code

ST289A

81

121692

81

13/9/250  
REFERENCE ONLY

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILLOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILLOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILLOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
	1	1		X			D412-704-141	PEDAL ASSEMBLY (412)
					X		D205-704-043	CABLE ASSEMBLY (205)
1	1	1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1		1					D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1		1					D3208-11	FILLER
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1	1					D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
		1	1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1			AN3-10A	BOLT
					1	1	AN3-13A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 12.04.12

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
							MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 12.04.12





Work Order ID 106982

\*106982\*

Page 1

Thursday, September 12, 2013 12:25:39 PM

Item ID: D412-704-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Copilot Emergency Cargo Release

Start Date: 9/12/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 9/12/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: *WUF*

Date: *13-9-12* Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D412-704	C
--------------	---

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo *M. H.*

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-015 CHG002

*MJS 13-09-12*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*IX 13-09-12*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control